

# Investigation Report for Poor Print of Nidec Subic L0078652 VR-E Carton

<b>CONTROL No:</b>	IRF - 0034		<b>REJECT PERCENTAGE:</b>	2.94%
<b>REJECT QTY:</b>	50	<b>LOT QTY:</b>	1700	

<b>DIRECT CAUSE</b>	<b>W1</b>	Low ink viscosity.
	<b>W2</b>	Over application of water using Shower Roll End.
	<b>W3</b>	No standard procedure for using Shower Roll End.

## PRODUCTION ACTION PLAN

<b>IMMEDIATE ACTION</b>	Orientation awareness to Eqos Operator regarding this issue during Production Assembly Meeting.	<b>PIC:</b>	Production Leader	<b>TARGET DATE:</b>	250123
<b>CORRECTIVE ACTION</b>	Revision of Eqos Work Instruction regarding standardization of Shower Roll End number 1 during mass production. The adjustment of Shower Roll End is depend on the print condition if necessary and temporarily.	<b>PIC:</b>	Production IE	<b>TARGET DATE:</b>	250131

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