

Investigation Report for Poor Print of Nidec Subic L0078652 VR-E Carton

CONTROL No:	IRF - 0034			REJECT PERCENTAGE:	2.94%
REJECT QTY:	50	LOT QTY:	1700		

DIRECT CAUSE	W1	Low ink viscosity.
	W2	Over application of water using Shower Roll End.
	W3	No standard procedure for using Shower Roll End.

PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Orientation awareness to Eqos Operator regarding this issue during Production Assembly Meeting.	PIC:	Production Leader	TARGET DATE:	250123
CORRECTIVE ACTION	Revision of Eqos Work Instruction regarding standardization of Shower Roll End number 1 during mass production. The adjustment of Shower Roll End is depend on the print condition if necessary and temporarily.	PIC:	Production IE	TARGET DATE:	250131

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